# (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

## (19) World Intellectual Property Organization International Bureau





(43) International Publication Date 7 October 2004 (07.10.2004)

PCT

## (10) International Publication Number WO 2004/085662 A1

(51) International Patent Classification7:

C12P 7/22

(21) International Application Number:

PCT/EP2004/002726

(22) International Filing Date: 17 March 2004 (17.03.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

103 13 971.0

27 March 2003 (27.03.2003)

(71) Applicant (for all designated States except US): DE-GUSSA AG [DE/DE]; Bennigsenplatz 1, 40474 Düsseldorf (DE).

(72) Inventors; and

(75) Inventors/Applicants (for US only): GRÖGER, Harald [DE/DE]; Akademiestrasse 31, 63450 Hanau (DE). ROLLMANN, Claudia [DE/DE]; Gunkelsrainstrasse 9, 63755 Alzenau (DE). HÜSKEN, Hendrik [DE/DE]; Auf dem Windhorst 28, 48565 Steinfurt (DE). WERNER, Helge [DE/DE]; Innerer Ring 17, 63486 Bruchköbel (DE). CHAMOULEAU, Francoise [FR/DE]; Freigerichtstrasse 23, 63450 Hanau (DE). HAGEDORN, Chad [US/US]; 3416 Heritage Trace Drive, Bellbrook, Ohio 45305 (US). DRAUZ, Karlheinz [DE/DE]; Zur Marienruhe 13, 63579 Freigericht (DE). HUMMEL, Werner [DE/DE]; Claudiusstrasse 11, 52445 Titz (DE).

(74) Common Representative: DEGUSSA AG; Intellectual Property Management, PATENTE und MARKEN, Standort Hanau, Postfach 13 45, 63403 Hanau (DE).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

### Declaration under Rule 4.17:

of inventorship (Rule 4.17(iv)) for US only

#### Published:

with international search report

before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: COUPLED COFACTOR-DEPENDENT ENZYMATIC REACTION SYSTEMS IN AQUEOUS MEDIA

(57) Abstract: The present application relates to a reaction system in which chemically valuable compounds can be obtained in high enantiomer concentrations with the aid of a coupled enzymatically operating transformation process. The coupled enzymatic reaction system comprises a cofactor-dependent enzymatic transformation of an organic compound and an enzymatic regeneration of the cofactor, wherein the reaction system operates in aqueous solution with an amount of substrate above the solubility limit thereof. In the preferred embodiments, an alcohol dehydrogenase is the cofactor-dependent enzyme, and the regeneration of the cofactor (e.g. NADH or NADPH) is acheved by means of formate dehydrogenase.